Amoba OPC Server

for use in

MAESTRO Ux

by Hartmann & Braun (ABB)

The Amoba OPC Server is designed to interschange Datas from all connected DCS which are operated by Maestro Ux

The Amoba Server supports DA (V1.0, V2.0, V3.0) and runs with tag functions that deliver Bool, Integer, RealValues (other Data formats on request)

For Tag Quantities please contact us

This OPC runs as an DA poll or report mode server (update Values in sycron, asyncon mode) and uses the standart OLE connection that is already an feature of Maestro Ux

The Server is available to connect functions in Contronic S (Maestro UX > V1.2) based on

Melody Contronic E Contronic P Freelance

To get the best performance of connections we need to get your system datas. Major information is the "lspkg.pl", the system load and of course the system structure.

Also we offer the service to collect the needed datas onsite at your system to serve you with an professional offer .

The OPC for Maestro UX operates on Windows XP, Windows 7, Windows 8, Windows Server 2003, Windows Server 2008, Windows Server 2012 in 32bit and 64bit environment.

See attached example by using Amoba OPC Server:

First locate your Server:



Next Browse your Tags which where imported from Amoba OPC Utitlity:

File Edit Session View Help				
New Open Save Proper	ies Delete Stop Connect Start	Write		
Opta Access opcda:///AmobaAG.OPC_Maes group	pods.///AmobaAG DPC_Maeetro.DA.1/(B3E5869D-1281-4930 bp412 SIG_SKL_SKA SIG_SKL_SKA SIG_SKL_SKE VXA_SIG_WERT SKA SKE VXA SK VXA random	9944-93287D52A0F2)		
Ready	OPC Servers DA Browse DA Items AE Browse AE Events AE C	onditions Errors		

At least, read or write your Tags:

Softing OPC Toolbox Demo Clien File Edit Session View Help	t				8	
New Open Save Proper	ies Delete Stop Connect	C Start				√rite
 Data Access opcda:///AmobaAG.OPC_Maes oprop bp412.F100 bp412.F100.SIG_SKL_ bp412.F100.SIG_SKL_ bp412.F100.VXA_SIG_ bp412.2100_4 bp412.2100_4.SKA bp412.2100_4.SKA bp412.2100_4.SKA bp412.2100_4.VXA random random.1s 	Item 	Value 678,765 24399 12581 11891 1023 3978 24828	Quality BAD (waitin GOOD GOOD BAD (waitin GOOD GOOD BAD (waitin GOOD	TimeStamp 14:09:59.296 14:10:00.546 14:10:22.546 14:10:22.546 14:10:22.546 14:10:22.546 14:10:22.546 14:10:22.546 14:10:22.546	Result	Server opcda:// opcda:// opcda:// opcda:// opcda:// opcda:// opcda:// opcda://
< <u>></u>	OPC Servers DA Browse DA Items	AE Browse Al	E Events AE Co	nditions Errors	J	

By The way, you can use the Amoba OPC Server also to get Tags which are seperated by " dot " Along with the Amoba Server you will have an configuration utility to set your tags proper to OPC, by verify the tags with selectors:

First you have to check your communication parameters to reach the workstation. When the Station ID and the the System Time is supported by "read WS ID "

You start to select the functions bay Tag/Selector input and choose "Read Tag/Selector":

OPC Server Maestro Ux		8 - • ×		
OLE Communication OLE Communication OLE Communication D + DT acs411	PC2 MESZ 25.04.14 17	Start Communication :26:28.292 read WS ID		
Tag/Selector: PI411113/VXA/SIG/WERT	Selector Value:	last Time Stamp		
Read Tag/Selector				
Tag: Function	Short Text:	Long Text:		
Read Tag		Delete Tag from OPC		
from ''Read Tag'', Apply to OF if valid for OPC''	from "Read Tag", if valid for OPC"			
	Selctor write enable	Apply to OPC Server		
Message Box: 25.04.2014 17:31:09 Programm gestart	tet			

When the selector is verfied as an Tag that is supported by Amoba OPC Server you will receive the aditional function parameters:

÷	OPC Server Maestro Ux 🖉 🔳 🗖 🔀
	OLE Communication OPC2 Start Communication Workstation ID + DT acs411 MESZ 25.04.14 17:26:28.292 read WS ID
	Tag/Selector: Selector Value: Iast Time Stamp PI411113/VXA/SIG/WERT 0 25.04.2014 17:28:26.802
	Read Tag/Selector
	Tag: Function Short Text: Long Text: PI411113 \$CSCANMON EINTR.1.ST C411161,EINTR.1.STUFE
	Read Tag Delete Tag from OPC
	from "Read Tag", Apply to OPC - Init File (OPC restart requestetd)
	It valid for UPC" Selctor write enable Apply to OPC Server
	Message Box: 25.04.2014 17:31:09 Programm gestartet

By selecting the button "Read Tag " you pass the quantitiy requests and the tag name will be shown "valid for OPC ".

OPC Server Maestro Ux		8 - 2 ×
OLE Communication OF Workstation ID + DT acs411	PC2 MESZ 25.04.14 17:	Start Communication 26:28.292 read WS ID
Tag/Selector:	Selector Value:	last Time Stamp 25.04.2014 17:28:26.802
Read Tag/Selector	,	
Tag: Function PI411113 \$CSCANMON	Short Text: EINTR.1.ST	Long Text: C411161,EINTR.1.STUFE
Read Tag		Delete Tag from OPC
from "Read Tag", Apply to OF	PC - Init File (OPC restart r	requestetd)
if valid for OPC"	Selctor write enable	Apply to OPC Server
Message Box: 25.04.2014 17:31:09 Programm gestart	et	

If you would like to set the Selector also as "Write enable" click to the check box and send the datas to OPC using "Apply to OPC"

The tag / selector is listed in the the Tex Box and it is importet to the OPC start up file. The inputs will be blanked but we left "Tag / Selector " for using the next Selector for this funktion to be appended.

OPC Server Maestro Ux				
OLE Communication	PC2	Start Communication		
Workstation ID + DT acs411	MESZ 25.04.14 17:2	26:28.292 read WS ID		
Tag/Selector:	Selector Value:	last Time Stamp		
PI411113/VXA/SIG/WERT	0	25.04.2014 17:28:26.802		
Read Tag/Selector				
Tag: Function	Short Text:	Long Text:		
Read Tag		Delete Tag from OPC		
from "Read Tag", Apply to Of	from "Read Tag", Apply to OPC - Init File (OPC restart requestetd)			
	Selctor write enable	Apply to OPC Server		
Message Box: 25.04.2014 17:31:09 Programm gestartet				
25.04.2014 17:36:13 PI411113 VXA_SI	G_WERT			
,				

This programm also protect the OPC Tags for double inputs and of course you can select the "Tag/Selector " once mor to change write permissions. The last apply is valid.

Now you have to stop and restart yor OPC clients.

Be aware of needed values when restart the OPC Server !